

# LAMINATING ADHESIVE



## L-22

### Product Application and Description:

L-22 is a high performance polyester urethane laminating adhesive for (film/film), (film/aluminum) and (aluminum/electronic insulating paper) laminations. L-22 provides heat and chemical resistance for technical laminations and is suitable for sterilization and deep-drawn applications.

### Pot Life and Storage:

Approximately 12 hours at ambient temperature if diluted. It is also recommended to mix with fresh solution before using. Humidity will negatively influence the pot life.

### Shelf Life and Storage:

Approximately 12 months for the adhesive and 6 months for the hardener when they are stored in unopened, original containers between 41°F and 95°F.

### Technical Data

Max Service Temperature	450°F (Minimum of 5 Hours)
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*Service temperature will vary based on the (film/aluminum) combinations of the laminate.*

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