**Product Application and Description:**

L-22 is a high performance polyester urethane laminating adhesive for (film/film), (film/aluminum) and (aluminum/electronic insulating paper) laminations. L-22 provides heat and chemical resistance for technical laminations and is suitable for sterilization and deep-drawn applications.

**Pot Life and Storage:**

Approximately 12 hours at ambient temperature if diluted. It is also recommended to mix with fresh solution before using. Humidity will negatively influence the pot life.

**Shelf Life and Storage:**

Approximately 12 months for the adhesive and 6 months for the hardener when they are stored in unopened, original containers between 41ºF and 95ºF.

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<thead>
<tr>
<th>Technical Data</th>
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<tbody>
<tr>
<td>Max Service Temperature</td>
<td>450ºF (Minimum of 5 Hours)</td>
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Service temperature will vary based on the (film/aluminum) combinations of the laminate.

The information contained herein is derived from data believed to be reliable and is presented to assist our customers in determining whether our products are suitable for use in their application. We request that our customers test our products before use to satisfy themselves as to suitability for use. No warranty or guarantee is expressed or implied. Protection from any law or patents is not inferred. All patent rights are reserved. The exclusive remedy for all proven claims is limited to replacement of our materials and in no event shall we be liable for special, incidental, or consequential damages. Customers desiring assistance with specification, development or performance criteria for specific product applications should contact us for further information.